



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003309

D350-561-141
Job Sheet 176103



Part No: D350-561-141

Job Qty: 3 ea

Part Name: Single Mirror Installation RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523
EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 10 2018
105	Packaging	3 pcs	5/18/18	5/18/18	0.00	0.00	Packaging1-3		MAY 18 2018
110	QC	3 pcs	5/18/18	5/18/18	0.00	0.00	QC4		
115	DC	3 pcs	5/18/18	5/18/18	0.00	0.00	DC		
120	Packaging	3 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1		
130	QC21-FG	3 Ea	5/18/18	5/18/18	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and create labels per PPP D350-561-141 CHG003
Descriptions: 120 - Identify and pack for shipping as per PPP D350-561-141 LOCATION: FG011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	18 Ea (6 ea)	90-Start up Operation	504110616 5041106-1 x 2
AN3-6A	Bolt	3 Ea (1 ea)	90-Start up Operation	5048402
AN4-10A	Bolt	3 Ea (1 ea)	90-Start up Operation	504137412-0
AN4-5A	Bolt	9 Ea (3 ea)	90-Start up Operation	5027125
D2011-101	Mirror 6"	3 Ea (1 ea)	90-Start up Operation	5072295 x 3
D2012-105	Arm (31.06)	3 Ea (1 ea)	90-Start up Operation	5041793
D2012-107	Clevis	3 Ea (1 ea)	90-Start up Operation	50459412-401 250409116-1 x 1
D2012-111	Bracket	3 Ea (1 ea)	90-Start up Operation	5158852
D2012-115	Bracket, Clevis	3 Ea (1 ea)	90-Start up Operation	5031152 x 2
D2022-101	Spacer	6 Ea (2 ea)	90-Start up Operation	5037255 x 1
D3629-1	Bracket	3 Ea (1 ea)	90-Start up Operation	5063346 x 1
D3635-1	Gasket	3 Ea (1 ea)	90-Start up Operation	5198041
D3646-1	Arm	3 Ea (1 ea)	90-Start up Operation	5064366
D3646-3	Arm	3 Ea (1 ea)	90-Start up Operation	5064576
D4070-041	Clamp	6 Ea (2 ea)	90-Start up Operation	5054921
MS21042L3	Nut	12 Ea (4 ea)	90-Start up Operation	5054107
MS21042L4	Nut	12 Ea (4 ea)	90-Start up Operation	5040159
NAS1149D0363J	Washer	24 Ea (8 ea)	90-Start up Operation	5015269
NAS1149D0463J	Washer	24 Ea (8 ea)	90-Start up Operation	5055952

3151



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S071739



Part: D350-561-141

Job No: 176103

Serial No/Batch: S071739

Revision:

Inspector:

Date: 05/16/18

14

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	18	288	0
	AN3-6A	3	208	0
	AN4-10A	3	62	0
	AN4-5A	9	76	0
	D2011-101	3	33	0
	D2012-105	3	4	0
	D2012-107	3	40	0
	D2012-111	3	6	0
	D2012-115	3	11	0
	D2022-101	6	53	0
	D3629-1	3	9	0
	D3635-1	3	6	0
	D3646-1	3	7	0
	D3646-3	3	9	0
	D4070-041	6	7	0
	MS21042L3	12	1,850	0
	MS21042L4	12	3,219	0
	NAS1149D0363J	24	3,089	0
	NAS1149D0463J	24	6,875	0
Part Specifications				
Specifications could not be found.				

Plex 5/10/18 8:05 AM dart.quirion.sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003151	S041106	AN3-5A	Bolt		ST350	16
003151	S070311	AN3-5A	Bolt	S041106-1	FP001	2
003151	S070292	AN3-6A	Bolt	s048402	ST350	3
003151	S070291	AN4-10A	Bolt	fm137412-0	ST345	3
003151	S070289	AN4-5A	Bolt	s027725	ST345	9
003151	F160794	D2012-115	Bracket, Clevis		ST001	1
003151	S070310	D2012-115	Bracket, Clevis	S063115	ST001	2
003151	S037255	D2022-101	Spacer	f166531	ST001	1
003151	S070265	D2022-101	Spacer	S059045	ST001	5
003151	F163346	D3629-1	Bracket		ST044	1
003151	S070235	D3629-1	Bracket	S061078	ST068	2
003151	S070232	D3635-1	Gasket	F145041	ST045	3
003151	S070231	D3646-1	Arm	S064366	ST377	3
003151	S070230	D3646-3	Arm	S064576	ST377	3
003151	S070222	D4070-041	Clamp	S054921	ST072	6
003151	S070218	MS21042L3	Nut	s054107	ST303	12
003151	S040159	MS21042L4	Nut	S016351	OVER007	12
003151	S070211	NAS1149D0363J	Washer	S015269	ST263	24
003151	S070210	NAS1149D0463J	Washer	S055952	ST263	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/10/18 2:32 PM dart.quirion.sonia